



PIN BRAZING

BB2 & BB3

“DIGITALLY CONTROLLED RELIABILITY”

BB2

The **BB2** is a machine suitable for larger maintenance or installations. One person can easily carry the equipment and the **BB2** pin brazing process is electronic, therefore no fuse wire is required. It is however possible to use brazing pins with a fuse wire. The **BB2** is programmed for adjustments F, B, G and X and this adjustment prefix is stated on the package label of the brazing pin, and is controlled manually via a switch on the control panel of the unit. The capacity is approx. 50 brazes with the smallest type of brazing pin, and it can easily be increased by a battery charger mounted in a vehicle, the batteries being charged up during transportation between workplaces. When alternating between charging and brazing it is possible to increase the capacity up to 5 times during a working day.



BB3

BB3 equipment is suitable for all types of installation and maintenance programmes. It contains the same control unit as the **BB2**, but it is mounted on a trolley which houses an integral toolbox and equipment holsters. The box comes standard with rail running wheels which can be changed to suit the required equipment. The pin brazing process in the **BB3** is digitally controlled for consistency of the brazing action. If required, it is also possible to use brazing pins with a fuse wire. The battery capacity is sufficient for approximately 100 brazes with the smallest type of brazing pin and is normally recharged from a mains supply. This can be increased by charging the batteries during transport between brazing sessions using a battery charger mounted in a vehicle. By using this procedure it is possible to increase the number of brazes to over 250 per working day. The batteries are of a new high power design and are completely sealed.



BAC Corrosion Control Ltd has been assessed and certified as meeting the requirements of ISO 9001:2000, and only supply and endorse BAC Corrosion Control Ltd Pin Brazing products and consumables that are approved to that standard. If the use of non BAC Pin Brazing products and consumables is evident then warranties can be affected or even cancelled.

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